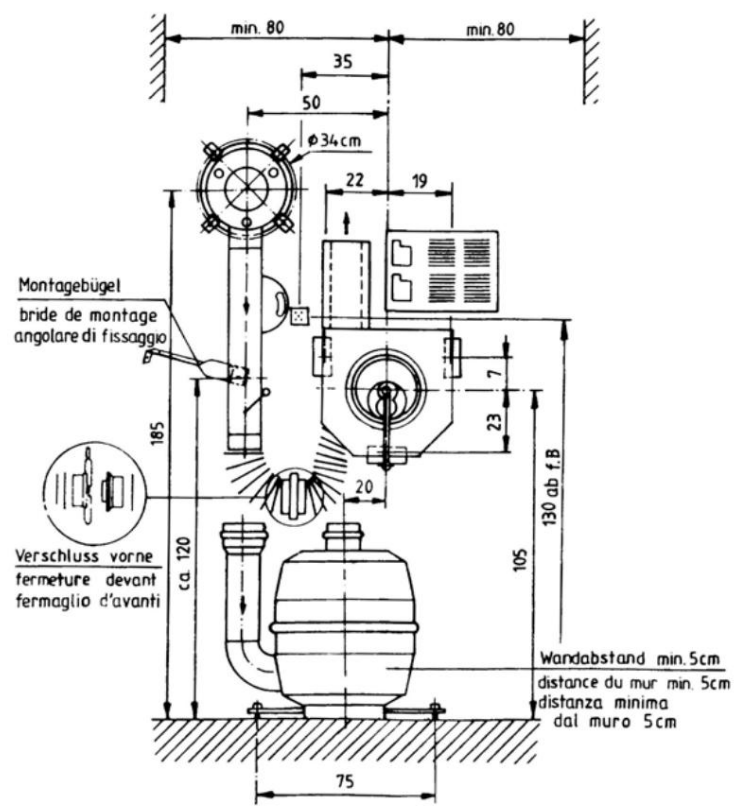
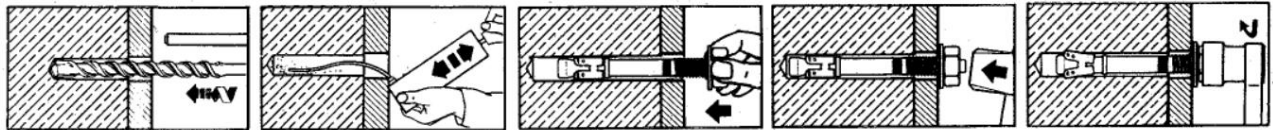


Assembly instructions
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VA 40/75/150
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- | | |
|---|---|
| <p>1. Install ESV-VF according to plan 2. Install UeV-ESV according to plan 3. Drill holes for fan bracket and air
 Mark the flow meter according to the dimension drawing</p> <p>4. Drilling the holes 5. Cleaning and blowing out the dowel holes 6. Insert the nut and dowel up to the top edge of the
 Turn back the wind 7.
 Position the fan and air flow meter</p> <p>8. Insert dowels through holes and with light 8. Introduire les tampons dans les trous et les 8. Inserire il tassello e con il martello picchiare sino
 Hammer into the drill holes until the washer rests on the mounting bracket</p> <p>9. Turn the nuts with the torque wrench on 9. Serrer l'écrous with a clé dynamométrique 9. Stringere the dado with the chiave dinamometrica sino al momento di torsione indicato (vedi table)
 Tighten to the specified torque. (see table)</p> <p>10. Install the intake elbow (3 Parker screws) and seal with Pumaband</p> <p>11. Mount the silencer with 4 self-tapping screws</p> <p>12. Push the air flow meter all the way over the connector on the ESV-VF and secure it to the connector with three self-tapping screws or rivets. Install the air flow meter mounting bracket. Then seal it with Puma tape.</p> <p>13. Mount the gas filter with the base rail. Air 13. Install the gas filter with the fixation rail. 13. Montare il filtro con l'apposita guida (verificare la direzione) vedere piano posa allegato
 Observe the correct direction. (See separate assembly instructions)</p> <p>14. Install hoses according to plan</p> <p>15. Assemble the operating instructions and attach the plastic cover.</p> | <p>1. Monter la VAE-PF selon plan 1. Montare ESV-VF secondo piano 2. Monter la SSP-VAE selon plan 2. Montare UeV-ESV secondo piano 3. Marquer les trous à percer pour le support 3. Segnare i fori per misuratore d'aria e ventilatore
 du ventilateur et le débitmètre conformément au plan 4.
 Percer les trous 5. Nettoyer les trous en y insufflant de l'air 6. Positionner le bord de l'écrou à fleur du filetage du tampon 7.
 Mettre en place le VA et le débitmètre</p> <p>4. Forare ove indicato 5. Pulire la zona forata 6. Svitare dado del tassello sino testata del filetto</p> <p>7. Position the fans and the air mixer</p> <p>8. a che la ranella é contro l'angolare di fissaggio</p> <p>9. au moment de serrage prescrit. (See tableau)</p> <p>10. Monter le coude d'aspiration with 3 vis Parker calfeutrer with a bande adhesive Puma 11. Monter l'amortisseur de noise with 4 vis Parker</p> <p>11. Montare (with 3 viti parker) the aspiratore and isolare with nastro "puma"</p> <p>11. Montare with 4 viti parker antivibranti</p> <p>12. Position the mixer against the ESV-VF and fissarlo with 3 viti parker oppure pop, posare l'angolare di fissaggio del misuratore d'aria e insolarlo con nastro puma.</p> <p>13. Montare il filtro con l'apposita guida (verificare la direzione) vedere piano posa allegato
 Attention to the senses of the air! (for separate assembly instructions)</p> <p>14. Mettere i tubi secondo piano</p> <p>15. Posare le istruzioni and mettere le various protections</p> |
|---|---|



A: Basic protection			
protection of the base			
protection of the base			
B: 3 bar			
	VA + LM	A	B
Dowel type		K+W	
Type of cheville		BZ 8-30-41/95	
Tassel type		M8/30	
Number of dowels			
Number of chevilles		4	7
Number of tassels			
Borehole diameter in mm			
Hole diameter mm		8	8
Diameter foreground			
Borehole depth in mm			
Deep hole in mm		95	95
Deep foreground			
Tightening torque, Nm couple de serrage, Nm coppia di serraggio, Nm		20	20

VA 40/75/150	
BZS No.	TE 98-005
Drawing No. 5016.2	
Parts list item 19 Sighed:	
21.12.99 AW	
Modified: 17.02.20 BAC	Checked:
17.02.20 ALM	